

Date: Thursday, 4/27/2006 1:12:03 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D204706015
Job Number	: 26866		
Estimate Number	: 10804		
P.O. Number	: N/A	Part Number	: Z_CUSTOM
This Issue	: 4/27/2006 S.O. No. : N/A	Drawing Number	: DISASSEMBLE
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : N/A	Drawing Revision	: N/A
Previous Run	: 00015	Material	: N/A
Written By	: <u>SEE ABOVE USER & DATE</u>	Due Date	: 5/4/2006 Qty: 2 Um: Each
Checked & Approved By	: <u>LL LL LL LL</u>		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

PG

PURCHASING



Comment: PURCHASING
 REMOVE FROM STOCK
 2 X D204-706-015 B23268
 DO DISASSEMBLY W/O IN COSS

W 06-04-27

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 RETURN ALL ITEMS TO STOCK PER ATTACHED
 ORIGINAL W/O
 (USE FOR B/N 26402 2 X D205-706-013)

Rec'd 4/28 ①

3.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
 INSPECT LEVEL21

06/05/01

Job Completion



W 06-05-01

5/23

DART AEROSPACE LTD		Work Order:	23268
Description: Fuel Purge Canister Installation		Part Number:	D204-706-015
Dwg:		Qty:	42
Ref: IIN-D412-706 Rev. A pages 16-17		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty																																																																																																																								
1	DC	Issue Traveler	HA	05.05.16	4																																																																																																																								
2	DC	Photocopy bluefile and create labels per PPP D204-706-015 CHG001	DK 21 HA	05-06-08	4																																																																																																																								
3	PK	Pick: Packing Kit <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>1</td><td>D2001-4</td><td>Valve Assembly</td><td>B22976/B22013</td></tr><tr><td>2</td><td>D2026-101</td><td>Screw</td><td>B21811A/B21811</td></tr><tr><td>1</td><td>D3262-041</td><td>Canister Assembly</td><td>B23284A</td></tr><tr><td>2</td><td>D3264-1</td><td>Bracket</td><td>B21972/B22033A/B22285</td></tr><tr><td>1</td><td>D3297-5-0410</td><td>Hose Assembly</td><td>B22040</td></tr><tr><td>1</td><td>D3298-011</td><td>Tube Assembly</td><td>B23298/B22046</td></tr><tr><td>1</td><td>D3298-013</td><td>Tube Assembly</td><td>B23299/B22047</td></tr><tr><td>1</td><td>D3298-015</td><td>Tube Assembly</td><td>B22048/B23300</td></tr><tr><td>1</td><td>D3299-1</td><td>Fitting</td><td>B21972/B22033A/B22285</td></tr><tr><td>1</td><td>D3301-1</td><td>Placard</td><td>B22052A/B23304</td></tr><tr><td>1</td><td>D3301-3</td><td>Placard</td><td>B23013</td></tr><tr><td>1</td><td>D3302-5</td><td>Doubler</td><td>B22112</td></tr><tr><td>2</td><td>D3302-7</td><td>Doubler</td><td>B21874</td></tr><tr><td>4</td><td>AN3-5A</td><td>Bolt</td><td>M14526</td></tr><tr><td>1</td><td>AN814-6D</td><td>Plug</td><td>M11654</td></tr><tr><td>2</td><td>AN815-6D</td><td>Union</td><td>M16463/M16895</td></tr><tr><td>1</td><td>AN816-6D</td><td>Nipple</td><td>M1691</td></tr><tr><td>1</td><td>AN833-6D</td><td>Elbow</td><td>M17501</td></tr><tr><td>1</td><td>AN919-6D</td><td>Reducer</td><td>M16323</td></tr><tr><td>1</td><td>AN924-6D</td><td>Nut</td><td>M16323</td></tr><tr><td>8</td><td>AN960JD10</td><td>Washer</td><td>M16822/M16066</td></tr><tr><td>2</td><td>AN960JD10L</td><td>Washer</td><td>M16612</td></tr><tr><td>4</td><td>MS21042L3</td><td>Nut (or -3)</td><td>M15924</td></tr><tr><td>2</td><td>MS21919WDG6</td><td>Clamp</td><td>M14067</td></tr><tr><td>3</td><td>MS21919WDG7</td><td>Clamp</td><td>M16323</td></tr><tr><td>1</td><td>MS21919WDG12</td><td>Clamp</td><td>M12010</td></tr><tr><td>2</td><td>MS21920-42</td><td>Clamp</td><td>M18048</td></tr><tr><td>5</td><td>MS28778-6</td><td>O-Ring</td><td>M16526/M11654</td></tr><tr><td>1</td><td>MS35489-11</td><td>Grommet</td><td>M16323</td></tr></tbody></table>	Qty	Part Number	Description	Batch	1	D2001-4	Valve Assembly	B22976/B22013	2	D2026-101	Screw	B21811A/B21811	1	D3262-041	Canister Assembly	B23284A	2	D3264-1	Bracket	B21972/B22033A/B22285	1	D3297-5-0410	Hose Assembly	B22040	1	D3298-011	Tube Assembly	B23298/B22046	1	D3298-013	Tube Assembly	B23299/B22047	1	D3298-015	Tube Assembly	B22048/B23300	1	D3299-1	Fitting	B21972/B22033A/B22285	1	D3301-1	Placard	B22052A/B23304	1	D3301-3	Placard	B23013	1	D3302-5	Doubler	B22112	2	D3302-7	Doubler	B21874	4	AN3-5A	Bolt	M14526	1	AN814-6D	Plug	M11654	2	AN815-6D	Union	M16463/M16895	1	AN816-6D	Nipple	M1691	1	AN833-6D	Elbow	M17501	1	AN919-6D	Reducer	M16323	1	AN924-6D	Nut	M16323	8	AN960JD10	Washer	M16822/M16066	2	AN960JD10L	Washer	M16612	4	MS21042L3	Nut (or -3)	M15924	2	MS21919WDG6	Clamp	M14067	3	MS21919WDG7	Clamp	M16323	1	MS21919WDG12	Clamp	M12010	2	MS21920-42	Clamp	M18048	5	MS28778-6	O-Ring	M16526/M11654	1	MS35489-11	Grommet	M16323			
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4	QC4	Inspect Kit 100% for Completeness on the W/O	SB	05/09/06	2																																																																																																																								
5	PK	Identify and pack for shipping as per PPP D204-706-015 REV. B	CH	05/09/06	2																																																																																																																								
6	AC	Cost / part: 502.83	SAC	05-09-07	2																																																																																																																								
7	DC	Close W/O 552.99 Inspect Level 21	CH	05-09-07	2																																																																																																																								

REFERENCE ONLY

Rev	Date	Change	Revised By	Approved
A	04.09.09	New Issue	KJ/JLM	
B	04.10.13	Update Packing Kit	KJ/JLM	
C	04.11.29	Update Packing Kit	KJ/JLM	
D	04.12.03	Remove AN6289-6D	KJ/JLM	

2070000365

RELEASED

Date: Thursday, 4/27/2006 10:29:32 AM

User: Linda Lacelle

Bill of Manufacturing

Part Number : D204706015

Revision : N/A

Drawing Name : FUEL PURGE CANISTER INSTALLATION

Default Qty. : 1

Seq #	Item	Description	Qty	U/M	Unit Cost	BOM Cost
1	DC	DOCUMENT CONTROL	0.00	Hours	26.00	0.00
2	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	57.00	0.00
3	D20014	Pick: Packing Kit ✓ B22073 B 22996	1.00	Each	48.51	48.51
4	D2026101	Capscrew 10-24 3/8lg St. B218110 2mc	2.00	Each	2.49	4.99
5	D3262041	Pick: Packing Kit ✓ B23268 B232840	1.00	Each	0.00	0.00
6	D32641	Pick: Packing Kit ✓ B21912 3 mc B22033 1mc	2.00	Each	26.12	52.24
7	D329750410	Hose Ass'y sth B22040 2mc	1.00	Each	80.65	80.65
8	D3298011	Tube Assembly 8" sth B23298 B22046	1.00	Each	16.14	16.14
9	D3298013	Tube Assembly 10" sth B22047 B23299	1.00	Each	18.81	18.81
10	D3298015	Tube Assembly 15" sth B22048 B23300	1.00	Each	17.13	17.13
11	D32991	Pick: Packing Kit ✓ B23301A 2mc	1.00	Each	24.12	24.12
12	D33011	Pick: Packing Kit ✓ B22052A 2mc	1.00	Each	3.80	3.80
13	D33013	Pick: Packing Kit ✓ B23013 2mc	1.00	Each	3.88	3.88
14	D33025	Pick: Packing Kit sth B22112 2mc	1.00	Each	14.60	14.60
15	D33027	Pick: Packing Kit sth B21874 4mc	2.00	Each	4.23	8.46
16	AN35A	Pick: Packing Kit ✓ M14524 8mc	4.00	Each	0.06	0.24
17	AN8146D	Pick: Packing Kit ✓ M17654 2mc	1.00	Each	1.36	1.36
18	AN8156D	Pick: Packing Kit ✓ M16895 M16463	2.00	Each	2.20	4.40
19	AN8166D	Nipple-M-6Flare -1/4NPT M691 2mc	1.00	Each	3.10	3.10
20	AN8336D	Pick: Packing Kit ✓ + sth M17301 2mc	1.00	Each	6.15	6.15
21	AN9196D	Reducer M16323 2mc	1.00	Each	1.99	1.99
22	AN9246D	Pick: Packing Kit ✓ + sth M16323 2mc	1.00	Each	1.05	1.05
23	AN960JD10	Pick: Packing Kit ✓ M16066 16mc	8.00	Each	0.05	0.40
24	AN960JD10L	Pick: Packing Kit ✓ M16612 4mc	2.00	Each	0.03	0.06
25	MS21042L3	Pick: Packing Kit ✓ M15924 8mc	4.00	Each	0.08	0.32
26	MS21919WDG12	Clamp M12010 2mc	1.00	Each	0.75	0.75
27	MS21919WDG6	Clamp M4069 4mc	2.00	Each	0.57	1.14
28	MS21919WDG7	Clamp M16323 6mc	3.00	Each	0.49	1.47
29	MS2192042	Pick: Packing Kit ✓ M18048 4mc	2.00	Each	11.45	22.90
30	MS287786	Pick: Packing Kit ✓ M16526 2mc M17654 8mc	5.00	Each	0.89	4.48
31	MS3548911	Pick: Packing Kit ✓ M16323 2mc	1.00	Each	0.30	0.30
32	QC4	INSPECT 100% KITS FOR COMPLETENESS	0.00	Hours	26.00	0.00
33	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	57.00	0.00
34	DC	DOCUMENT CONTROL	0.00	Hours	26.00	0.00

Total BOM Cost

343.45

Date : Thursday, 4/27/2006 1:12:47 PM

User : Linda Lacelle

ITEM DISASSEMBLY LOG

Date	Empl No.	Item	Description	Qty.	Location.	Bin	Store.	Cost.
4/27/2006		D2047060	DA-Issued	2.0000	MAIN			1105.99
4/27/2006	LACE01	D20014	DA-12189 3	2.0000	MAIN			97.02
4/27/2006	LACE01	D2026101	DA-12189 4	4.0000	MAIN			10.00
4/27/2006	LACE01	D3262041	DA-12189 5	2.0000	MAIN			0.00
4/27/2006	LACE01	D32641	DA-12189 6	4.0000	MAIN			104.48
4/27/2006	LACE01	D3297504	DA-12189 7	2.0000	MAIN			161.30
4/27/2006	LACE01	D3298011	DA-12189 8	2.0000	MAIN			32.28
4/27/2006	LACE01	D3298013	DA-12189 9	2.0000	MAIN			37.62
4/27/2006	LACE01	D3298015	DA-12189 10	2.0000	MAIN			34.26
4/27/2006	LACE01	D32991	DA-12189 11	2.0000	MAIN			24.81
4/27/2006	LACE01	D33011	DA-12189 12	2.0000	MAIN			7.60
4/27/2006	LACE01	D33013	DA-12189 13	2.0000	MAIN			7.76
4/27/2006	LACE01	D33025	DA-12189 14	2.0000	MAIN			29.20
4/27/2006	LACE01	D33027	DA-12189 15	4.0000	MAIN			16.92
4/27/2006	LACE01	AN35A	DA-12189 16	8.0000	MAIN			0.51
4/27/2006	LACE01	AN8146D	DA-12189 17	2.0000	MAIN			2.72
4/27/2006	LACE01	AN8156D	DA-12189 18	4.0000	MAIN			8.80
4/27/2006	LACE01	AN8166D	DA-12189 19	2.0000	MAIN			6.20
4/27/2006	LACE01	AN8336D	DA-12189 20	2.0000	MAIN			24.42
4/27/2006	LACE01	AN9196D	DA-12189 21	2.0000	MAIN			3.98
4/27/2006	LACE01	AN9246D	DA-12189 22	2.0000	MAIN			1.66
4/27/2006	LACE01	AN960JD	DA-12189 23	16.0000	MAIN			0.57
4/27/2006	LACE01	AN960JD	DA-12189 24	4.0000	MAIN			0.11
4/27/2006	LACE01	MS21042	DA-12189 25	8.0000	MAIN			0.83
4/27/2006	LACE01	MS21919	DA-12189 26	2.0000	MAIN			1.53
4/27/2006	LACE01	MS21919	DA-12189 27	4.0000	MAIN			2.28
4/27/2006	LACE01	MS21919	DA-12189 28	6.0000	MAIN			2.81
4/27/2006	LACE01	MS21920	DA-12189 29	4.0000	MAIN			45.80
4/27/2006	LACE01	MS28778	DA-12189 30	10.0000	MAIN			9.61
4/27/2006	LACE01	MS35489	DA-12189 31	2.0000	MAIN			0.60